



GRAIN CONVEYING SYSTEMS



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Simplicity is the key to our conveying systems, with flexibility to design for your unique space configuration, enabling strategic process station placement including 'turns' and elevation 'climbs' and/or 'drops' as needed. Economical tubing and flexible hoses allow equipment to be installed as desired for the best fit possible into your building, and accommodate process stream.

Self-Contained Grain Whisper® Loaders

Grain Whisper Loaders are Self-Contained vacuum conveying systems that automatically maintain constant material levels in day bins or receiving hoppers. Grain Whisper Loaders can handle a variety of grains, including barley, malt, wheat and more.

- Fully Assembled, ready for immediate use with feed rates from 50 3000 pounds per hour.
- · Special inlet, sanitary, and abrasion-resistant options are available.
- 60° cone design, mounting flange and discharge valve.
- . Diaphragm action flat filter.
- Vibra-Pulse Automatic filter-cleaning system consumes 0.5 SCFM @60 PSI of dry, filtered compressed air for each cycle. (Compressed air source not included)
- Standard vacuum source is an economical, durable brush-type motor.
 Standard voltage 120VAC/10/60Hz. (240VAC is optional)
- Pneu-Vue PLC-based Control Panel, NEMA 1 Hinged Enclosure. NEMA 12 & 4XSS available.
- · Adjustable Pick-up Lance and grounded flexible hose.

Available in aluminum, carbon and stainless steel with 120 or 240 voltages.

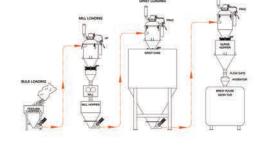


Brewery System Conveying Process Segments

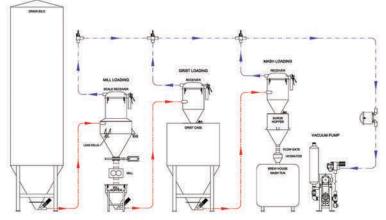
- · Grain (barley, malt, wheat) placed in feed bin hopper
- · Feed bin hopper to milling/grinding station
- · Milled product to grist case loading station
- · Grist case hopper to hydrator and mash tun / brew house

Central-Powered Grain Conveying Systems

- Vacuum Blower Package: 480VAC Vertical belt-drive motor/blower system (pump) with static filter and vacuum breaker valve.
- Vacuum Control Valves: Multiple-station systems incorporate
 2 & 3-port control valves to govern feed cycles for each station.
- Vacuum Receiver(s): Receiver housing with Semi-TE material inlet, self-dumping valve (for receiver hopper/bin level control), lid assembly with Vibra-Pulse system. Optional type 304 stainless steel construction, Mill-2B or special finishes available.



- Control Panel: NEMA 12 hinged-panel enclosure with Allen-Bradley PanelView® Operator Terminal, MicroLogix TM PLC logic-relay controller, ON/OFF power switch and light. Options for Controller types, HMI interface, and NEMA 4X (SS) enclosure.
- Options & Accessories: Contact us about available options and accessories for central-powered systems including portable hoppers, diverter valves, adapters, and scaling options such as scale hoppers, scale platforms, load cells, and more.





Pneu-Con custom-designs, engineers and manufactures quality Pneumatic Conveying Systems including Central Powered Systems, Self-Contained Systems, Powder Loaders & Receivers, Bag Dump Stations, Blower Packages, Bulk Bag Racks, Day Bins, Silos, Tilt Stations (Drum & Gaylord), Weigh Hopper/Batchers, Volumetric/Gravimetric Blenders, Vertical Mixers, Rotary Airlocks, Railcar Unload Systems, Just-In-Time Conveying, Fines Separators and System Controls.